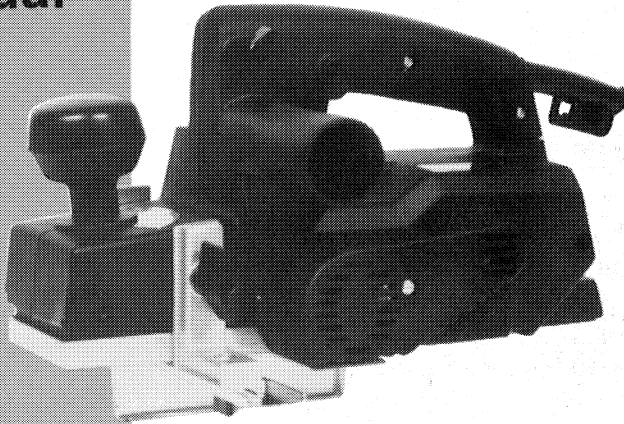


# DOUBLE INSULATED POWER PLANE

## Instruction manual



MODEL 367  
MAXIMUM CAPACITY  
1/8" DEEP x 3-1/4" WIDE

### IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

Part No. 696306-1912

# IMPORTANT SAFETY INSTRUCTIONS

**WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Manager of Product Engineering  
Porter-Cable Corporation  
4825 Highway 45 North  
P.O. Box 2468  
Jackson, TN 38302-2468

1. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
2. **AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.
3. **GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
4. **KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
5. **STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place — out of the reach of children.
6. **DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
7. **USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended—for example—do not use a circular saw for cutting tree limbs or logs.
8. **DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
9. **USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.
10. **DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.

- 11. SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- 12. DON'T OVERREACH.** Keep proper footing and balance at all times.
- 13. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. *Inspect extension cords periodically and replace if damaged.* Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.
- 14. DISCONNECT TOOLS.** When not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.
- 15. REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
- 16. AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc., when plugging in the tool.
- 17. OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances - store indoors when not in use."
- 18. STAY ALERT.** Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.
- 19. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.
- 20. WEAR EAR PROTECTION** to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

## **ADDITIONAL SAFETY RULES FOR PLANES**

- 1. WHEN YOU HAVE FINISHED A CUT,** be careful not to come into contact with the cutter. Turn off the motor immediately.
- 2. DISCONNECT PLANE FROM POWER SOURCE** while making adjustments or changing cutters.

## MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

## REPLACEMENT PARTS

When servicing use only identical replacement parts.

## EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found below. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example — SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	16	14	14	12	12
	2-3	18	18	16	14	14	14	12	12	10	10
	3-4	18	18	16	14	12	12	12	10	10	8
	4-5	18	18	14	12	12	10	10	10	8	8
	5-6	18	16	14	12	10	10	10	8	8	6
	6-8	18	16	12	10	10	8	8	6	6	6
	8-10	18	14	12	10	8	8	6	6	4	4
	10-12	16	14	10	8	8	6	6	6	4	4
	12-14	16	12	10	8	6	6	6	6	4	2
	14-16	16	12	10	8	6	6	6	4	4	2
	16-18	14	12	8	8	6	4	4	4	2	2
	18-20	14	12	8	6	6	4	4	4	2	2



# OPERATING INSTRUCTIONS

## TO START AND STOP PLANE

**CAUTION:** Make sure power circuit voltage is the same as shown on the specification plate of the plane and that switch is OFF before connecting to power circuit.

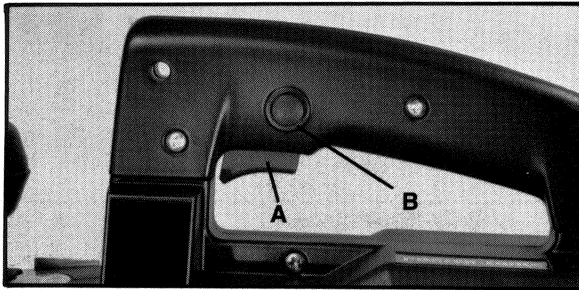


Fig. 1

1. Squeeze switch trigger (A) Fig. 1, to start motor. Release switch trigger to stop motor.
  2. A lock button (B) Fig. 1, is provided to lock the switch in the ON position. To lock the switch ON, squeeze the trigger as far as it will go and push in the lock button and release trigger.
- To unlock the lock button, squeeze trigger allowing lock button to spring out, and release.

## TO ADJUST DEPTH OF CUT

Depth of cut is adjusted by rotating knob (B) Fig. 2, to align pointer (C) Fig. 2, with the appropriate mark on scale (A) Fig. 2, for depth of cut desired.

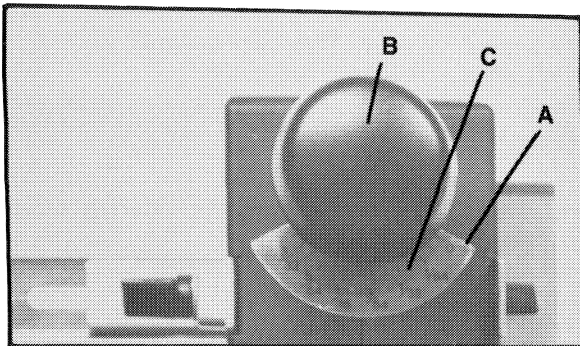


Fig. 2

1. Rotate the knob counter clockwise to align the pointer with the "0" mark on the scale.

2. Rotate knob clockwise to a point just beyond the desired setting, then turn knob back to the desired setting.

The scale (A) Fig. 2, is marked for depth setting of 0" to 5/64". The knob may be rotated beyond the 5/64" setting to a maximum depth of 1/8". It is recommended that settings greater than 5/64" be used only on 1-5/8" or narrower stock.

### CHIP DEFLECTOR

The chip deflector (A) Fig. 3, may be set to deflect the chips to either side of the plane. To deflect chips to the right side of plane, push the left end of the deflector down. To deflect chips to the left side of the plane, push the right end of the deflector down.

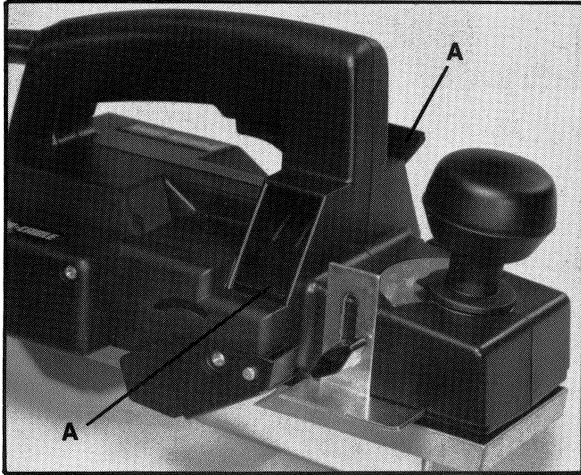


Fig. 3

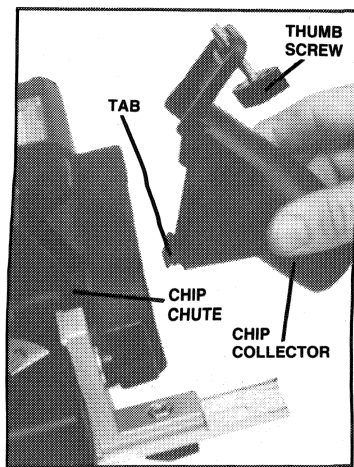
### CHIP COLLECTOR

A chip collector (See Fig. 3A) is provided to permit chip collection with a shop type vacuum cleaner. The chip collector may be assembled to either the left or the right side of the plane.

**CAUTION:** Disconnect plane from power source.

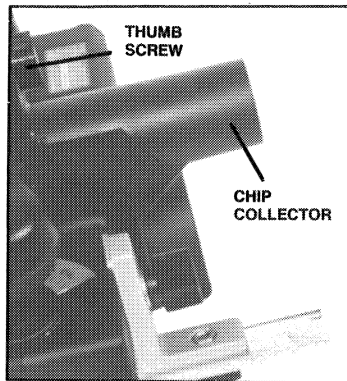
1. Set the chip deflector (See CHIP DEFLECTOR) to deflect the chips to the desired side of plane (left or right).

2. Position tab on chip collector (See Fig. 3A) into bottom of chip ejection chute.



**Fig. 3A**

3. Seat chip collector to side of plane and tighten thumb screw to secure (See Fig. 3B).



**Fig. 3B**

## **ADJUSTING THE FENCE**

**CAUTION:** Disconnect plane from power source before making adjustments.

The plane is equipped with an adjustable fence (A) Fig. 4. The fence is used to guide the plane when edge planing. The fence may be adjusted by loosening knob (B) Fig. 4, and sliding the fence to the desired position. Tighten knob (B) securely to hold the fence in position.

The fence includes a cutter guard (D) Fig. 4. The fence should be adjusted to expose only the portion of cutter required for the operation being performed.

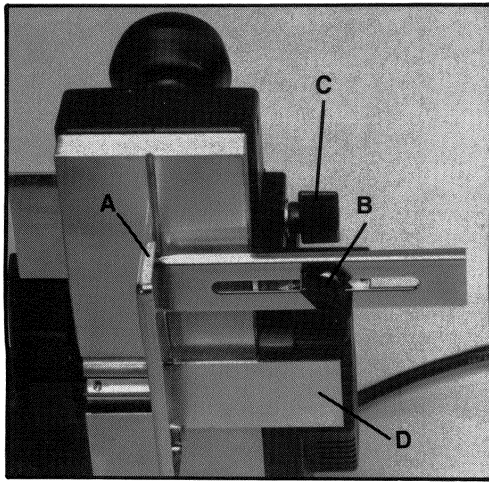


Fig. 4

When surface planing, the fence assembly may be removed by removing thumbscrew (C) Fig. 4.

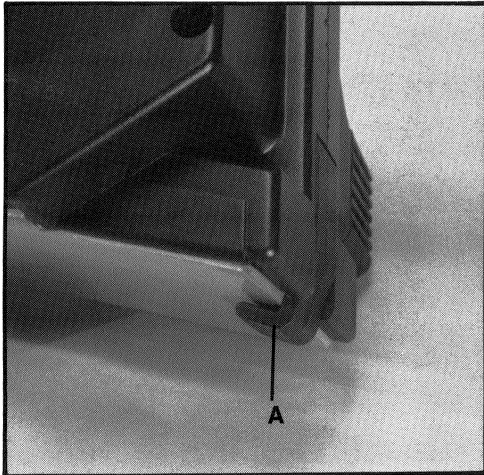


Fig. 5

## TOOL REST

The retractable tool rest (A) Fig. 5, allows the plane to be set down, when not in use, without danger of cutters hitting the surface. When the plane is in use, the tool rest retracts as the plane slides across the work.

## HOW TO USE THE PLANE

Hold the plane as shown in Fig. 6.

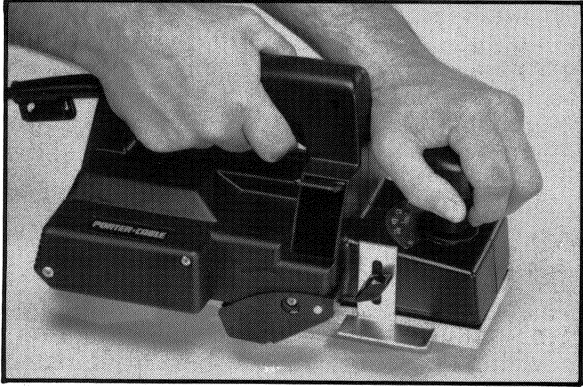


Fig. 6

Always start motor and allow cutter to reach full speed before starting the cut. Always lift plane from work as soon as the cut is completed and then release switch trigger to stop the motor. Allow the cutter to stop before setting the plane down.

**WARNING:** Disconnect plane from power source when installing or removing the fence assembly and when making adjustments to the machine. Always allow cutter to come to a complete stop before setting machine down.

### SURFACE PLANING

The fence and bracket assembly are removed from the plane when surface planing is to be done. Set the depth adjusting knob for desired depth of cut. Hold plane as shown in Fig. 6, and start motor. Gently lower front shoe on the work. Exert pressure on front shoe at start of cut. As plane is moved forward, and rear shoe is on the work, transfer pressure to rear shoe. Keep rear shoe flat on the work until cut has been completed. Then lift plane from work and release trigger.

### PLANING PLYWOOD EDGES

One major difficulty in finishing plywood is planing a smooth edge without breaking out the cross-grain ply at the corners. Sometimes, a piece of scrap can be tacked or clamped to the end so the plane can run out its complete cut. If there is excess material at the far end of the cut, breaking out at the corner will not matter. The plane will give best finish cuts on all sizes and types of plywood if very small amounts of material are removed at a time. When approaching the end of the cut, move the plane very slowly and exert pressure on the rear shoe to keep it flat on the work.

## EDGE PLANING

The fence is used when planing the edges of doors, screens, storm windows or other long edges. Adjust the fence to expose only the portion of the cutter required for the job. The plane shoe and fence must be held firmly against the work. When starting the cut, the pressure should be on the front shoe. After the cutter has entered the work, and rear shoe is on work, the pressure should be transferred to the rear shoe. Let the plane follow thru at the end of the cut until the cutter has cleared the work, then, lift the plane and release the switch trigger. Do not relax the pressure on the rear shoe at the end of the cut. Be sure to let the cutter get up to full speed before start of cut.

## PLANING AN UNEVEN BOARD

When fitting a door, screen, storm window or other long edges, you will sometimes find that the fitting edge is not a straight line. Mark the line carefully with a pencil and notice where most material must be removed. With the depth adjusting knob set at "0", start the plane well behind the spot. As the plane moves into the high spot, rotate the knob to cut deeper. When the high spot is passed, rotate the knob back. Carefully work down the length of board or door edge to the pencil line. A true fit can be accomplished by this method provided the bow or bend is not too great. Uneven boards can be given a straight edge by working down high spots first and by cutting only 1/64" of material at each pass.

## RABBETING

When making rabbet cuts, the blades must be adjusted so that the right end of both blades is even with the right side of the front shoe. Slightly loosen clamp screws (A and B) Fig. 8, and use a wood block to slide blade (in pressure bar assembly) to align. Tighten clamp screws securely. Repeat above to align second blade.

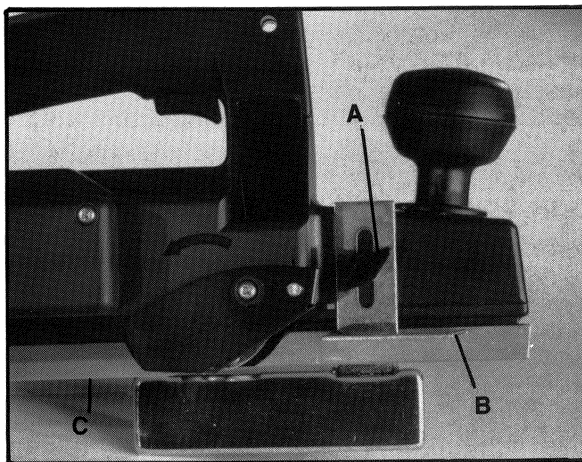


Fig. 7

**CAUTION:** The blades are very sharp, use care to prevent injury while adjusting. Make sure the pressure bars do not protrude beyond either end of the cutter head.

Loosen knob (A) Fig. 7, and adjust depth stop so that the distance from its bottom surface (B) Fig. 7, to the bottom of the rear shoe (C) Fig. 7, is equal to the desired depth of the finished rabbet ( $7/8$ " maximum). Adjust the fence to expose a portion of the cutter equal to the width of the desired rabbet. Set the depth adjustment knob to the depth of cut desired in each pass ( $1/8$ " maximum).

Hold plane as shown in Fig. 6, and start motor. The plane shoe and fence must be held firmly against the work. When starting the cut, the pressure should be on the front shoe. After the cutter has entered the work, and rear shoe is on work, the pressure should be transferred to the rear shoe. Let the plane follow thru at the end of the cut until the cutter has cleared the work, then, lift the plane and release the switch trigger. Do not relax the pressure on the rear shoe at the end of the cut. Be sure to let the cutter get up to full speed before start of cut. Repeat the cut until the depth stop touches the work piece indicating the rabbet is to desired depth.

## CUTTER BLADES

The power plane is equipped with reversible carbide cutters which are not designed to be resharpened. The blades can be reversed to expose the second cutting edge when the first edge becomes dull. When both cutting edges become dull, the blades must be replaced.

## TO REMOVE BLADES

**WARNING:** The blades are very sharp, exercise care to prevent cuts.

1. Use the Allen wrench furnished with the plane to loosen the two outer clamping screws (A) Fig. 8, approximately one revolution each.
2. Loosen the center clamping screw (B) Fig. 8, approximately three revolutions.

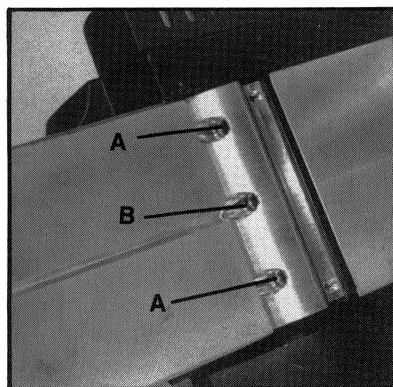


Fig. 8

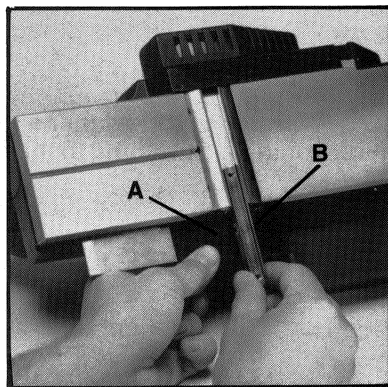


Fig. 9

3. While depressing cutter guard (A) Fig. 9, slide the pressure bar assembly (B) Fig. 9, out of the cutter head.
4. Use a block of wood to push the blade out of the pressure bar as shown in Fig. 10.

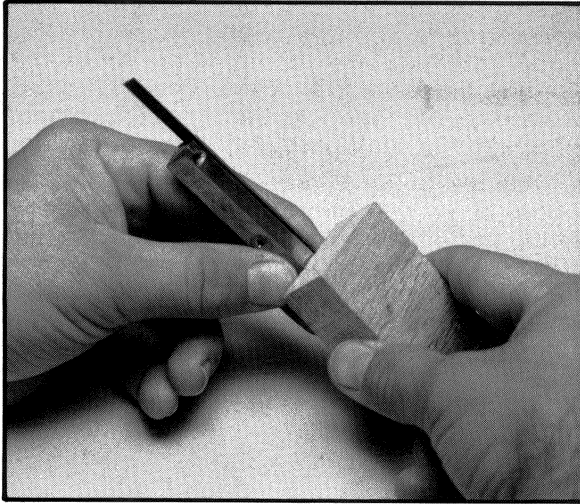


Fig. 10

5. Rotate cutter head and repeat Steps 1 thru 4 to remove the other cutter blade.

## TO INSTALL BLADES

1. Thoroughly clean the blades, the pressure bars, and the cutter head.
2. Slide blades into pressure bars with a sharp cutting edge exposed.
3. Depress cutter guard (A) Fig. 9, and slide blade and pressure bar assemblies into cutter head, firmly tightening the cutter head screws (A and B) Fig. 8, to secure in place.

**CAUTION:** Make sure the blades are in the cutter head groove on the side farthest from the clamping screws and that the pressure bars DO NOT protrude beyond either end of the cutter head. Incorrect installation could be damaging to the plane and dangerous to the operator.

## PRESSURE BAR ADJUSTMENT

The pressure bars are factory adjusted to align the blades cutting edge level with the rear shoe as shown in Fig. 11.



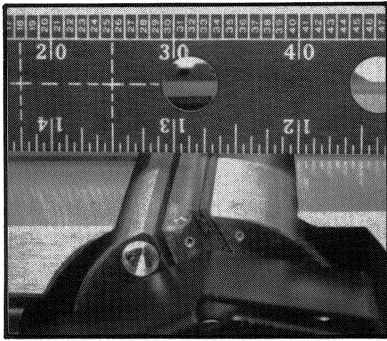


Fig. 11

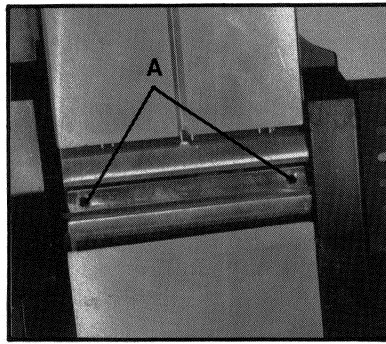


Fig. 12

Normally, no further adjustment is required; however, two adjustment screws (A) Fig. 12, are provided in each pressure bar. If realignment becomes necessary, slightly loosen the clamping screws (A and B) Fig. 8, and make appropriate adjustment to screws (A) Fig. 12. Firmly tighten clamping screws.

**CAUTION:** Make sure the pressure bars do not protrude beyond either end of the cutter head.

## MAINTENANCE

### KEEP TOOL CLEAN

Periodically blow out all air passages with compressed air. ALL PLASTIC PARTS SHOULD BE CLEANED WITH SOFT CLOTHS. **CAUTION:** Never use any solvents to clean plastic parts. Plastics can be easily damaged by such solvents.

**CAUTION:** Wear safety glasses when using compressed air.

### FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

### BRUSH INSPECTION AND LUBRICATION

At approximately 100 hours of use, take or send your tool to your nearest Authorized Porter-Cable Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, if required; reassembled with new brushes; and performance tested.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the Service Station for immediate service.

## **SERVICE AND REPAIRS**

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We can not guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

## **ACCESSORIES**

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

**WARNING** - Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

Replacement Blade Set — 42267

Bevel Planing Fence — 42268

Chip Collector — 1257905

Carrying Case — 44367

**PORTER-CABLE LIMITED  
ONE YEAR WARRANTY**

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which examination proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station as listed under "TOOLS-ELECTRIC" in the Yellow Pages of your telephone directory. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. The foregoing obligation is Porter-Cable's sole liability under this or any implied warranty and under no circumstances shall Porter-Cable be liable for any incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts on the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

## PORTER-CABLE SERVICE CENTERS

Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations

### ALABAMA

Birmingham 35209  
131 W. Oxmoor Rd.,  
Suite 105  
Phone: (205) 942-6325  
Fax: (205) 945-9615

### CALIFORNIA

City of Industry 91745 (Los Angeles)  
1305 John Reed Court  
Phone: (818) 333-3566  
Fax: (818) 330-5900

San Leandro 94577 (Oakland)  
3039 Teagarden Street  
Phone: (415) 357-9762  
Fax: (415) 357-7939

### COLORADO

Denver 80204  
2561 West 8th Avenue  
Phone: (303) 892-6113  
Fax: (303) 595-0358

### FLORIDA

Hialeah 33014 (Miami)  
16373-75 NW 57th Ave.  
Phone: (305) 624-2523  
Fax: (305) 628-2654

Tampa 33609  
4538 W. Kennedy Boulevard  
Phone: (813) 877-9585  
Fax: (813) 289-7948

### GEORGIA

Morrow 30260 (Atlanta)  
1286 Citizens Parkway  
Suite C  
Phone: (404) 961-0900  
Fax: (404) 961-8624

### ILLINOIS

Addison 60101 (Chicago)  
311 Laura Drive  
Phone: (708) 628-6100  
Fax: (708) 628-0023

### MARYLAND

Baltimore 21227  
7397 Washington Blvd.  
Suite #102  
Phone: (410) 799-9394  
Fax: (410) 799-9398

### MASSACHUSETTS

Franklin 02038  
Franklin Industrial Park  
101 E Constitution Blvd.  
Phone: (508) 520-8802  
Fax: (508) 528-8089

### MICHIGAN

Grand Rapids 49508  
Broadmoor Business Center  
3755 G Broadmoor S.E.  
Phone: (616) 949-9040  
Fax: (616) 949-3164

Southfield 48075 (Detroit)  
18650 W. Eight Mile Road  
Phone: (313) 569-4333  
Fax: (313) 569-4337

### MINNESOTA

Minneapolis 55429  
4315 68th Avenue North  
Phone: (612) 561-9080  
Fax: (612) 561-0653

### MISSOURI

North Kansas City 64116  
1141 Swift Avenue  
P.O. Box 12393  
Phone: (816) 221-2070  
Fax: (816) 221-2897

### NEW JERSEY

St. Louis 63119  
7574 Watson Road  
Phone: (314) 968-8950  
Fax: (314) 968-2790

### NEW YORK

Union 07083  
945 Ball Avenue  
Phone: (908) 964-1730  
Fax: (908) 688-6679

### NEW YORK

Flushing 11365-1595 (N.Y.C.)  
175-25 Horace Harding Expwy.  
Phone: (718) 225-2040  
Fax: (718) 423-9619

### NORTH CAROLINA

Charlotte 28209  
4303-B South Boulevard  
Phone: (704) 525-4410  
Fax: (704) 525-0618

### OHIO

Columbus 43214  
4560 Indianola Avenue  
Phone: (614) 263-0929  
Fax: (614) 263-1238

Cleveland 44125  
8001 Sweet Valley Dr.,  
Unit #18  
Phone: (216) 447-9030  
Fax: (216) 447-3097

### PENNSYLVANIA

Philadelphia 19154  
12285 McNulty Road  
Phone: (215) 677-7800  
Fax: (215) 677-9908

### TEXAS

Dallas 75220  
10720 N. Stemmons Freeway  
Phone: (214) 353-2996  
Fax: (214) 350-3943

### HOUSTON

Houston 77092  
5201 Mitchelldale B-9  
Phone: (713) 682-0334  
Fax: (713) 682-4867

### WASHINGTON

Renton 98055 (Seattle)  
268 Southwest 43rd Street  
Phone: (206) 251-6680  
Fax: (206) 251-9337

### WISCONSIN

Milwaukee 53222  
10700 W. Burleigh Street  
Phone: (414) 774-3650  
Fax: (414) 774-3653

Authorized Service Stations are located in all large cities. For the one nearest you, see the classified section in your phone book (under "Tools-Electric").

## DELTA SERVICE CENTRES

## (CENTRES D'ENTRETIEN DELTA)

### ALBERTA

#10 6320 11th Street S.E.  
Calgary, Alberta  
T2H 2L7  
Phone: (403) 255-3530  
Fax: (403) 258-0767

10632 169th Street  
Edmonton, Alberta  
T5P 3X6  
Phone: (403) 489-5587  
Fax: (403) 489-0465

### BRITISH COLUMBIA

45 West 7th Avenue  
Vancouver, B.C.  
V5Y 1L4  
Phone: (604) 879-8622  
Fax: (604) 879-4594

### MANITOBA

1699 Dublin Avenue  
Winnipeg, Manitoba  
R3H 0H2  
Phone: (204) 633-9259  
Fax: (204) 632-1976

### ONTARIO

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