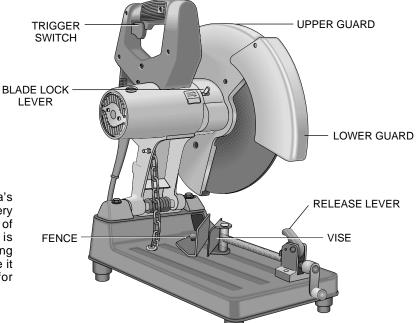
INSTRUCTION MANUAL DW870 14" Chop Saw

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US TOLL FREE AT 1-800-4-DEWALT (1-800-433-9258).

Serial Number from Nameplate Date of Purchase

Save this information for future reference



DEWALT...BUILT JOBSITE TOUGH

DEWALT high performance industrial tools are made for America's toughest industrial and construction applications. The design of every tool in the line—from drills to sanders to grinders—is the result of rigorous use on jobsites and throughout industry. Each tool is produced with painstaking precision using advanced manufacturing systems and intense quality control. Every tool is checked before it leaves the factory to make sure that it meets your standards for durability, reliability and power.

DEWALT Built Jobsite Tough...WE GUARANTEE IT.

IMPORTANT SAFETY INSTRUCTIONS FOR ALL TOOLS

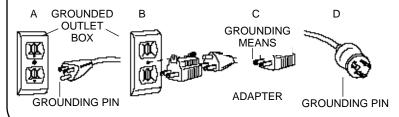
IMPORTANT: Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

WARNING: When using electric tools, basic safety precautions should always be followed to reduce risk of fire, electric shock, and personal injury, including the following:

READ ALL INSTRUCTIONS

Grounding Instructions

This tool should be grounded while in use to protect the operator from electric shock. The tool is equipped with a 3-conductor cord and 3-prong grounding type plug to fit the proper grounding type receptacle. The green (or green and yellow) conductor in the cord is the grounding wire. Never connect the green (or green and yellow) wire to a live terminal. If your unit is intended for use on less than 150 V, it has a plug that looks like that shown in sketch A. If it is for use on 150 to 250 V, it has a plug that looks like that shown in sketch D. An adapter, sketches B and C, is available for connecting sketch A



type plugs to 2-prong receptacles. The green-colored rigid ear, lug, or the like, extending from the adapter must be connected to a permanent ground, such as a properly grounded outlet box. No adapter is available for a plug as shown in sketch D. ADAPTER SHOWN IN FIGURES B and C IS NOT FOR USE IN CANADA. Use only 3-wire extension cords that have 3-prong grounding-type plugs and 3-pole receptacles that accept the tool's plug. Replace or repair damaged cords.

Safety Instructions For All Tools

- KEEP WORK AREA CLEAN. Cluttered areas and benches invite injuries.
- CONSIDER WORK AREA ENVIRONMENT. Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep work area well lit. Do not use tool in presence of flammable liquids or gases.
- GUARD AGAINST ELECTRIC SHOCK. Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges, and refrigerator enclosures.
- KEEP CHILDREN AWAY. Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- STORE IDLE TOOLS. When not in use, tools should be stored in dry, and high or locked-up place — out of reach of children.
- DON'T FORCE TOOL. It will do the job better and safer at the rate for which it was intended.
- USE RIGHT TOOL. Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended.

- DRESS PROPERLY. Do not wear loose clothing or jewelry.
 They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- USE SAFETY GLASSES. Also use face or dust mask if operation is dusty.
- DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- DON'T OVERREACH. Keep proper footing and balance at all times.
- MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean, and free from oil and grease.
- DISCONNECT OR LOCK OFF TOOLS when not in use, before servicing, and when changing accessories, such as blades, bits, cutters.
- REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- AVOID UNINTENTIONAL STARTING. Don't carry tool with finger on switch. Be sure switch is off when plugging in.
- EXTENSION CORDS. Make sure your extension cord is in good condition. When using an extension cord, be sure to

use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The following table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Minimum Gage for Cord Sets										
Volts Total Length of Cord in Feet										
120	V		0-25	26-50	51-100	101-150				
240	V		0-50	51-100	101-200	201-300				
Am	per	e Ratir	ng							
More Not more			American	Wire Gag	je					
Tha	n i	Than			_					
0	-	6	18	16	16	14				
6	-	10	18	16	14	12				
10	-	12	16	16	14	12				
12	-	16	14	12	Not R	ecommended				

- OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- STAY ALERT. Watch what you are doing. Use common sense. Do not operate tool when you are tired.
- CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service

center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

Safety Instructions For Chop Saws

- Always wear safety goggles or other eye protection when using this tool.
- Do not remove or loosen chain. Check that the chain is always tightly secured to the base and arm.
- Before using, inspect each cutting wheel for cracks or flaws.
 If a crack or flaw is evident—discard the wheel! The wheel should also be inspected whenever you think the tool may have been dropped.
- When starting the tool (with a new or replacement wheel installed) place the tool in a well protected area. If the wheel has an undetected crack or flaw, it should burst in less than one minute. Never start the tool with a person in line with the wheel. This includes the operator.
- In operation, avoid bouncing the wheel or giving it rough

- treatment. If this occurs, stop the tool and inspect the wheel.
- Clean your chop saw periodically following the procedure in the maintenance section.
- · Do not remove wheel guard.
- Use the vise to clamp work.
- Use only wheels rated at 4100 rpm or higher.
- Allow cut off parts to cool before handling.
- Do not attempt to cut wood or masonry with this tool.
- NEVER CUT MAGNESIUM WITH THIS TOOL.
- · Use chop saw in a well-ventilated area.
- Turn chop saw off before removing any pieces from the table.
- NEVER USE A CIRCULAR SAW BLADE IN THIS CHOP SAW.
- Firmly mount the saw as shown on page 7 to prevent movement.

SAVE THESE INSTRUCTIONS

Power Supply

Be sure your power supply agrees with the nameplate marking. A voltage decrease of more than 10% will cause a loss of power and overheating.

Switch

To start the tool, depress the trigger switch shown in Figure 1. To turn the tool off, release the switch.

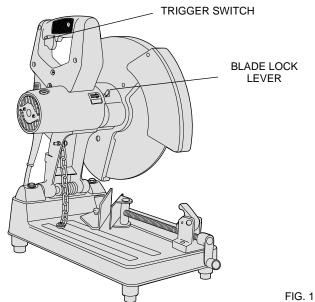
Features and Benefits

- AC/DC permits use with a DC power source such as a welder.
- Switch handle is human engineered for maximum convenience when the saw is used on a bench, or on the floor.
- Lightweight, sure-grip carrying handle, and fold-down design combine to make it easy to carry the machine from job to job.
- Rugged steel base with rubber padded feet provide durability and vibration-free operation for stable cutting.
- Pivoting fence for convenience and accuracy in making miter cuts. Right position graduations for 0°, 15°, 30° and 45°. Left position graduations for 0°, 15° and 30°.
- Blade spindle lock simplifies and speeds blade changing.
- Blade/Fence wrench is conveniently stored in holder at rear
- Tough steel wheel guard protects operator from the wheel. Spark guard in base minimizes escaping sparks and protects surroundings.
- · Heavy duty brush system extends brush life.
- High efficiency cooling fan and improved housing design assure high airflow for cooler operation and long life.

- 8' power supply cord with separate cord protector is convenient and simplifies servicing.
- 100% ball and roller bearing construction for longer tool life.

Removal and Installation of Wheels

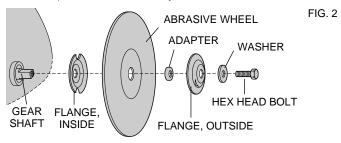
- 1. Be sure tool is disconnected from power supply.
- 2. Push in blade lock lever (Fig. 1) and rotate wheel by hand until blade lock lever engages slot in inside flange to lock wheel. Loosen the hex head bolt in the center of the abrasive wheel



with the wrench provided at rear of base. Bolt has right hand thread

- 3. Remove the bolt, washer, outside flange, adapter, and old wheel (Fig. 2).
- 4. Install the new abrasive wheel by reversing the above steps. Make sure adapter is on gear shaft and centered in wheel.
- 5. Do not overtighten bolt.

WARNING: Check the work surface that the chop saw rests on when replacing with a new abrasive wheel. It is possible that the wheel may contact the work surface (through the base) when the arm is fully lowered.



DO NOT MAKE ANY ADJUSTMENTS WHILE WHEEL IS IN MOTION. DO NOT MAKE ANY ADJUSTMENTS WHILE CHOP SAW IS PLUGGED INTO POWER SUPPLY.

Quick Release Vise

Your saw features a quick release vise for greater convenience. To release the vise, turn the crank handle a turn or two counterclockwise to release the pressure on the vise jaw. With the crank loose, lift the release lever on top of the moveable jaw, as shown in Figure 3. Hold the lever up as you pull back on the crank

and open the jaws. When clamping an object, you need only to push in the crank handle to the desired position. The moveable jaw will slide freely until contact is made with the workpiece. Turn the crank clockwise to clamp the workpiece in place.

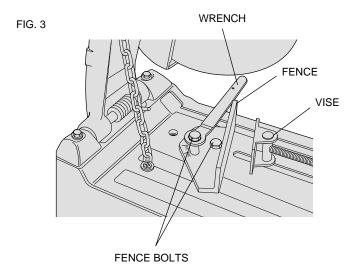
To Adjust Vise Stop

CUTTING ANGLE

Use the wrench to loosen the two hex bolts (Fig. 3). (Do not remove the bolts). The fence can be rotated in either direction. Securely tighten both the bolts before use.

OPENING ADJUSTMENT

Remove both fence bolts. Move fence forward or backward to desired location. Install both bolts. Tighten both bolts.



To Carry

Fold down unit to position where you can attach chain to pin on tool arm (Fig. 4).

Cutting Capacity

The wide vise opening and high pivot point provide cutting capacity for many large pieces. Use this chart to determine total maximum size of cuts that can be made with a new wheel. Recommended applications are: metal studs, electrical conduit up to 4" diameter, bar stock and reinforcing bar up to 3/4" diameter.

NOTE: CAPACITY SHOWN ON THE FOLLOWING CHART ASSUMES NO WHEEL WEAR.

NOTE: As cutting width increases, cutting height decreases.

CAUTION: CERTAIN LARGE, CIRCULAR OR IRREGULARLY SHAPED OBJECTS MAY REQUIRE ADDITIONAL HOLDING MEANS. CAUTION: DO NOT CUT MAGNESIUM WITH THIS TOOL.

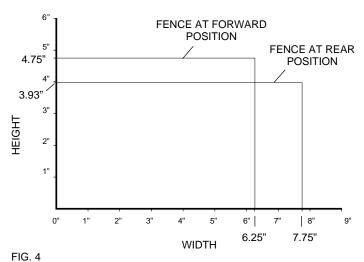
Maximum Cutting Depth

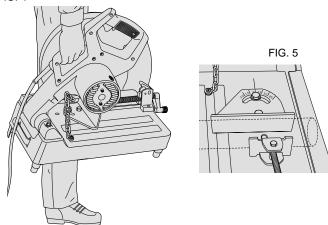
To obtain maximum cutting depth, move the fence to the rear position (Fig. 5).

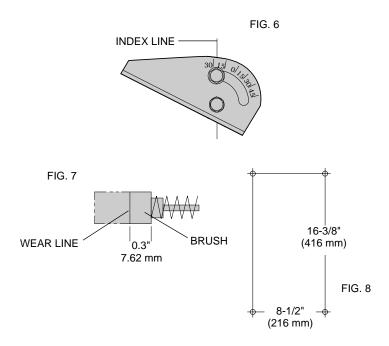
NOTE: A new wheel, when pushed all the way down, will extend below the base and cut into the work surface.

Degree Setting

Align the index line stamped in the base with the appropriate degree for the desired angle of cut (Fig. 6). For very accurate cuts, use a protractor.







Maintenance of Tool

Lubrication

Closed-type, grease-sealed ball bearings are used throughout. These bearings have sufficient lubrication packed in them at the factory to last the life of the bearing.

Gears should be relubricated every 60 to 90 days, depending upon use. This lubrication should only be attempted by experienced power tool repairmen like the mechanics at D_EWALT certified

service centers. (See "Tools, Electric in yellow pages.) The gear case should be wiped clean and 3/4 oz. (20 grams) of grease placed in the gear case.

Cleaning

Blowing dust and grit out of the main housing by means of an air hose is recommended and may be done as often as dirt is seen collecting in and around the air vents.

Motor Brushes (Fig. 7)

Be sure tool is unplugged before inspecting brushes. Brushes should be regularly inspected for wear. To inspect brushes, unscrew the plastic brush caps (located in the sides of the motor housing) and the spring and brush assemblies may be removed from the tool. Keep brushes clean and sliding freely in their guides. When the brushes wear to the point that the wear line shown in Fig. 7 is even with the end of the brush holder, the brush/spring assemblies (both) should be replaced.

Mounting Methods

To improve stability during use, the saw should be firmly mounted as described below. To enhance the tool's portability, it can be bolted to a piece of 1/2" or thicker plywood which can be clamped to a suitable horizontal work surface.

Procedure For Permanent Mounting

- 1. Drill four holes, 5/16" diameter minimum, through the work surface (Fig. 8).
- 2. Remove screws from feet.
- Insert 1/4-20 screws through underside of work surface, through feet, into holes in tool base. The proper screw length is equal to the thickness of the work surface plus 1 inch (25 mm).

Cradle Mounting (Fig. 9)

- 1. Cut two boards 20" long x 2" 3" high x 4" wide.
- 2. Place chop saw at desired work location.
- 3. Place boards tightly along side, and nail to work surface (Fig. 9).

Important!

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment should be performed by Black & Decker (U.S.) Inc. Industrial service centers or other qualified service organizations. These service organizations service DeWALT tools always using DeWALT replacement parts. DeWALT tools are serviced by the Industrial Tool Division of Black & Decker (U.S.) Inc.

Accessories

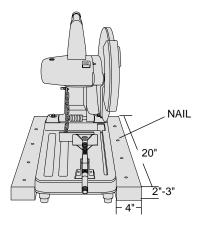
Recommended accessories for use with your tool are available at extra cost from your local dealer or authorized service center. A complete listing of service centers is located at the end of this manual If you need assistance in locating any accessory for your tool, please contact your local dealer or authorized service center.

CAUTION: The use of any other accessory not recommended for use with this tool could be hazardous.

CAUTION: Recommended saw blades for your saw are in this manual. The use of any other accessory or attachment may be hazardous. Use only D∈WALT 14", 4100 RPM saw blades.

ALWAYS WEAR SAFETY GLASSES. SECURE WORK IN VISE. DISCONNECT TOOL FROM POWER SUPPLY BEFORE CHANGING WHEEL.





Full Warranty

DeWALT heavy duty industrial tools are warranted for one year from date of purchase. We will repair, without charge, any defects due to faulty materials or workmanship. Arrangements have been made with the Industrial Tool Division of Black & Decker (U.S.) Inc. to provide warranty repairs for DeWALT tools. Please return the complete unit, transportation prepaid, to any Black & Decker (U.S.) Inc. Industrial service center or authorized service station listed under "Tools, Electric" in the yellow pages. This warranty does not apply to accessories or damage caused where repairs have been made or attempted by others. This warranty gives you specific legal rights and you may have other rights which vary from state to state.

In addition to the warranty, DEWALT tools are covered by our:

30 DAY NO RISK SATISFACTION GUARANTEE

If you are not completely satisfied with the performance of your DeWALT heavy duty industrial tool, simply return it to the participating seller within 30 days for a full refund. Please return the complete unit, transportation prepaid. Proof of purchase may be required.



See 'Tools-Electric'
- Yellow Pages for Service & Sales

Other DeWALT Heavy Duty Industrial Tools Available From Your Local Dealer

DW944K 9.6V Heavy Duty Versa-Clutch Cordless 3/8" Driver/Drill Kit with Keyless Chuck:

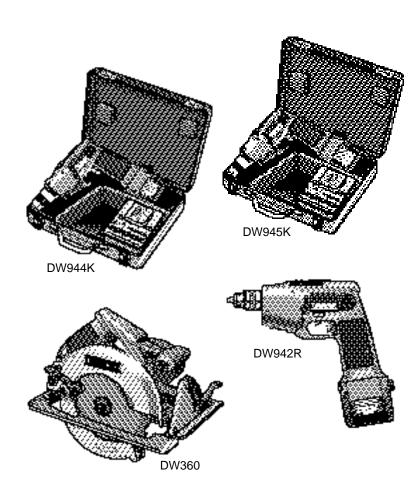
High performance industrial Versa-Clutch cordless Driver/Drill has two variable speed ranges and reversing to perform well in a wide variety of metals and wood. The extremely versatile cordless Driver/Drill has 11 clutch settings, a keyless chuck and delivers more power and torque than any cordless drill in its class. Also available:

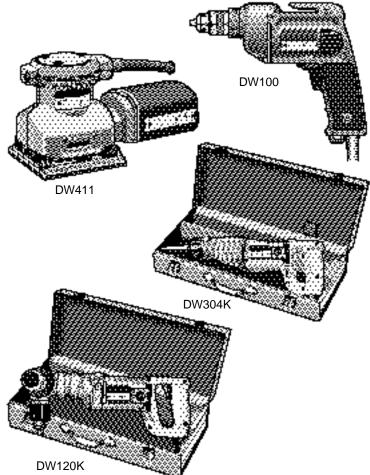
DW945K 12.0V Heavy Duty Versa-Clutch Cordless 3/8" Driver/Drill Kit with Keyless Chuck

DW942R 7.2V Heavy Duty Cordless 3/8" VSR Drill

DW360 Heavy Duty 7-1/4" Circular Saw with Electric Brake:

High performance industrial saw has a 13 amp rating and a 2 second electric brake. It has a 50 degree bevel capacity and steel helical gears to assure long term reliability. It delivers more watts out and more torque than other saws in its class.





Other DeWALT Heavy Duty Industrial Tools Available From Your Local Dealer

DW100 Heavy Duty 3/8" VSR Drill:

High performance industrial quality variable speed reversing drill is designed for long life in heavy-duty professional use. High speed (0-2500 RPM) and 4.0 amps enable the drill to perform well in a wide variety of metals, wood, masonry and composite materials. It also has a built-in 2-way bubble level for drilling accuracy.

DW411 Heavy Duty 1/4 Sheet Palm Grip Sander:

High performance industrial palm grip sander has efficient through-the-pad dust collection. Low vibration design delivers less than half the vibration of other palm sanders for greater comfort and durability. The sander gives fast and efficient material removal.

DW304K Heavy Duty VS Reciprocating Saw Kit:

High performance industrial reciprocating saw has low vibration design to reduce user fatigue. High power (6.0 amps and 1-1/8" stroke length) allows increased productivity. Lightweight and comfortable.

DW120K Heavy Duty 1/2" Right Angle Drill Kit:

High performance industrial right angle drill is reversing and has three speeds (400/600/900 RPM) for plumbing and electrical applications. Powerful 7.0 amp motor easily handles popular 2-9/16" self-feed bits.

YOUR POWER TOOLS MAY BE SERVICED AT THE FOLLOWING B&D SERVICE CENTERS.

ALABAMA:
Birmingham 35209, 2412 Green Springs Hwy
Mobile 36608, 3831 Airport Blvd
ALASKA:
Anchorage 99518, 910 West International Airport Rd 907-563-4664
ARIZONA:
Mesa 85202, 535 S. Dobson, Suite 7
Phoenix 85013, 4501 N. 7th Avenue
Tucson 85712, 4845 E. Speedway Blvd 602-323-3388
ARKANSAS:
Little Rock 72201, 519 W. Seventh St
CALIFORNIA:
Anaheim 92806, 540 South State College Blvd
Chula Vista 91910, 309 Broadway
Concord 94520, 1500 Monument Blvd., #C2
Fresno 93710, 5412 North Blackstone Ave
Long Beach 90805, 2011 South St
Los Angeles 90040, 4820 South Eastern Ave., Suite "L" 213-720-1834
Riverside 92506, 6215 Magnolia Ave., Suite "B" 909-787-9700
Sacramento 95825, 2033 Fulton Ave
San Diego 92123, 9270 Clairemont Mesa Blvd 619-279-2011
San Jose 95128, 1185 So. Bascom Ave
San Leandro 94578, 15206 E. 14th St
Van Nuys 91411, 14920 Victory Blvd
COLORADO:
Denver 80219, 1171 S. Federal Blvd
CONNECTICUT:
Orange 06477, 481 Boston Post Rd
Wethersfield (Hartford) 06109, 662 Silas Dean Hwy
DISTRICT OF COLUMBIA: Washington
Colmar Manor 20722, 4153 Bladensburg Rd
Falls Church, VA 22046, 344 W. Broad St
FLORIDA:
Ft. Lauderdale 33334, 799 E. Oakland Pk. Blvd
Ft. Myers 33907, 5224 Bank Street
Jacksonville 32205, 920 Cassat Ave
Miami (North) 33168, 13345 N.W. Seventh Ave
Miami (South) 33156, 12233 So. Dixie Hwy
St. Petersburg 33709. 5635 49th St. N
Tampa 33609, 3432 W. Kennedy Blvd
West Palm Beach 33415, 310 South Military Trail
GEORGIA:
Atlanta (South) 30349, 5330 Old National Hwy
Smyrna 30080, 2550 Cobb Pkwy
Stone Mountain (Atlanta) 30086, 5723 Memorial Dr
HAWAII:
Honolulu 96819, 330 Sand Island Access Road 808-847-7447
ILLINOIS:
Des Plaines (Chicago) 60018, 1277 South Elmhurst Rd 708-364-5220
Lincolnwood (Chicago) 60646, 6710 N. Crawford Ave 708-673-0923
Lisle (West Chicago) 60532, 2950 Ogden Ave., Unit H 708-717-1075
Moline 61265, 4433 23rd Ave
Oak Lawn (Chicago) 60453, 6343 W. 95th St
Waukegan 60085, 39 S. Greenbay Rd
INDIANA:
Evansville 47710, 307 First Ave., Crescent Ctr 812-425-4269
Hammond 46323, 7103 Kennedy Ave
Indianapolis 46224, 5999 Crawfordsville Rd

IOWA:		
Des Moines 50310, 3427 Merle Hay Rd	515-270-1	340
KANSAS:		
Wichita 67213, 155 S. West St	316-943-1	271
KENTUCKY:		
Louisville 40213, 5211 Preston Hwy	502-968-7	100
LOUISIANA:		
Baton Rouge 70815, 11859 Florida Blvd	504-272-8	111
Harvey 70058, 2500 Lapalco Blvd	504-366-8	676
Metairie (New Orleans) 70002, 3504 N. Causeway Blvd	504-837-2	550
Shreveport 71108, 7710-7714 Jewella Rd		
MARYLAND:	. 010 000 1	000
Baltimore (East) 21205, 4712 Erdman Ave	410 40E E	EEC
Baltimore (North) 21030, 29-31 Cranbrook Rd., Cockeysville		
Baltimore (South) 21122, 8220 Ritchie Hwy., Pasadena		
Colmar Manor 20722, 4153 Bladensburg Rd	410-047-8	400
	. 301-779-3	ouc
MASSACHUSETTS: Brighton (Boston) 02135, 12 Market St	047 700 0	
Seekonk 02771, 120 Highland Ave	. 508-336-6	510
MICHIGAN:		
Grand Rapids 49512, 3040 28th St., S.E	616-949-8	331
Lansing 48917, 3203 W. Saginaw Hwy	517-323-4	181
Warren 48093, 27035 Van Dyke Blvd	. 313-756-6	711
Westland (Detroit) 48185, 8067 North Wayne Rd	. 313-427-1	520
MINNESOTA:		
Bloomington (Minneapolis-St. Paul) 55420, 9517 Lyndale Ave., S.	612-884-9	191
MISSOURI:		
Kansas City 64111, 4324 Main St	816-531-0	629
St. Ann (North St. Louis) 63074, 3637 North Lindbergh Blvd		
St. Louis 63131, 12852 Manchester Rd		
NEBRASKA:		
Omaha 68127, 4225 S. 84th St	402-592-5	666
NEVADA:		
Las Vegas 89104, 3411 East Charleston Blvd	702-641-6	555
NEW JERSEY:	. 702-041-0	JJC
Cherry Hill 08034, 1444 E. Marlton Pike/Rte. 70	000 400 0	000
Cherry Hill 08034, 1444 E. Manton Pike/Rte. 70	009-429-2	272
Little Falls 07424, 1189 U.S. Highway 46	201-256-9	3/3
	908-233-5	000
NEW MEXICO:		
Albuquerque 87110, 5617 Menaul Blvd., N.E	505-884-1	002
NEW YORK:		
Buffalo 14209, 881 W. Delavan Ave		
Centereach L.I. 11720, 2061-63 Middle Country Rd	. 516-737-4	706
Elmhurst (New York) 11373, 77-20 Queens Blvd	718-335-1	042
Latham (Albany) 12110, 836 Troy-Schenectady Rd	518-785-1	867
Rochester 14623, 2969 W. Henrietta Rd	716-424-1	310
Syracuse 13214, 3485 Erie Blvd., East	315-446-3	086
Westbury L.I. (New York) 11590, 1061 Old Country Rd	516-997-6	140
NORTH CAROLINA:		
Charlotte 28205, 3007 E. Independence Blvd	704-374-1	779
Greensboro 27407, 3716 High Point Rd	910-852-1	300
Raleigh 27604, 2930 Capital Blvd	919-878-0	357
OHIO:		
Cincinnati 45241, 2310 E. Sharon Rd	513-772-3	111
Columbus 43227, 3975 E. Livingston Ave	614-237-0	461
Dayton 45409, 2898 S. Dixie Dr.		
Mayfield Heights (East Cleveland) 44124, 5881 Mayfield Rd	216-449-2	770
waynord norgino (Last Oleverand) +4124, 3001 Mayneld Ru	210-443-2	,,,

AUIA (AAUTIR)	
OHIO (CONT'D) Parma Heights (Cleveland) 44130, 6483 Pearl Road	100
Toledo 43607. 3231 Dorr St	
OKLAHOMA:	
Oklahoma City 73106, 1318 Linwood Blvd	515
Tulsa 74145, 3120 S. Sheridan Rd	666
OREGON:	
Portland 97209, 1640 N.W. Johnson St 503-228-86	331
PENNSYLVANIA:	
Evans City 16033, 20808 Rt. 19 North	300
Harrisburg 17112, 6080 Allentown Blvd	351
Lancaster 17601, 118 Keller Ave	251
Philadelphia (North) 19115, 9977-81 Bustleton Ave	771
Pittsburgh 15232, 5437 Baum Blvd	700
Whitehall (Allentown) 18052, 2242 MacArthur Rd 610-435-95	
Wilkes-Barre 18702, 759 Kidder Street	704
PUERTO RICO:	
Puerto Nuevo	535
RHODE ISLAND:	
See Seekonk, MA	
SOUTH CAROLINA:	
Greenville 29607, 1557 Laurens Rd)38
TENNESSEE:	
Chattanooga 37421, 6231 Perimeter Drive, Space E	
Memphis 38116, 1085 East Brooks Rd	144
Nashville 37211, 4811 Nolensville Rd	
TEXAS:	
Amarillo 79106, 3008 West 6th Ave	531
Austin 78757, 6549 Burnet Rd	
Dallas 75229, 2257 Royal Ln	
El Paso 79915, 6822 Gateway East	
Fort Worth 76111, 721 North Beach St	
Houston 77022, 536 E. Tidwell Rd	
Houston (S.W.) 77025, 9319 Stella Link Blvd	666
San Antonio 78201, 500 Culebra Ave	221
Webster 77598, 100 East Nasa Rd. One	556
UTAH:	
Salt Lake City 84115, 1541 S. Third West St 801-486-58	328
VIRGINIA:	
Falls Church 22046, 344 W. Broad St	313
Hampton 23666, 3416 W. Mercury Blvd	382
Richmond 23222, 1424 Chamberlayne Ave)))) ()
WASHINGTON:	0
Seattle 98108, 421 S. Michigan St	10
Spokane 99208, N. 7011 Division St	
Tacoma 98409, 2602 S. 38th St)40
WEST VIRGINIA:	
Charleston 25312, 1638 Sixth Ave	289
WISCONSIN:	
Milwaukee (Wauwatosa) 53226, 10424 West Bluemound Rd 414-453-42	240