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GRAPHICS SHOWN MAY REPRESENT VARIOUS MODS.  
SEE WINDCHILL B.O.M. FOR SPECIFIC  
COMPONENT USAGE.



3rd Ring Gear Ramp  
 $0.20 \pm 0.1g$

APPLY GREASE TO TOP  
SURFACE



3rd Carrier Pin  
 $1.0 \pm 0.2g$

GREASE MUST  
COVER PINS

Supersedes CN:  
New Issue CN: CN0085090  
Date Released: 11/18/2011

Title: GREASE PLACEMENT  
Approved By: Bill Gallagher

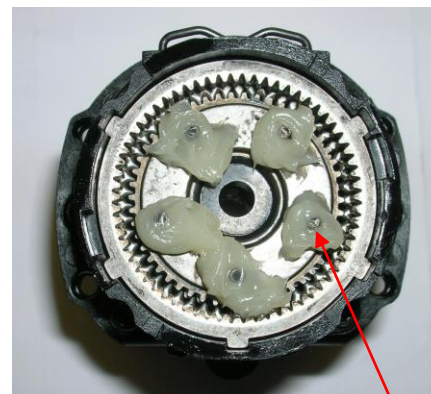
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2nd Carrier Pin  
 $1.0 \pm 0.2g$

GREASE MUST  
COVER PINS



1st Carrier Pin  
 $1.0 \pm 0.2g$

GREASE MUST  
COVER PINS

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Motor Pinion  
 $0.2 \pm 0.1g$

APPLY GREASE TO  
TEETH

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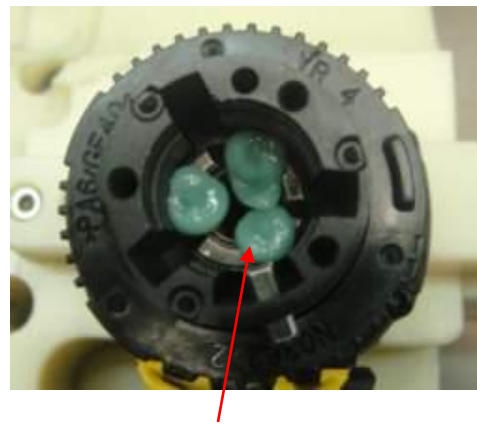
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**Lower Ratchet**  
**0.3±0.1g** – on ratchet



**Ramp Ratchet**  
**0.3±0.1g** – on ramp

**Hammer Only**

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**1st Plants**  
**No control Qty – Grease must fill holes**



**Hammer Clutch housing bushing hole**  
**No Control Qty**

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