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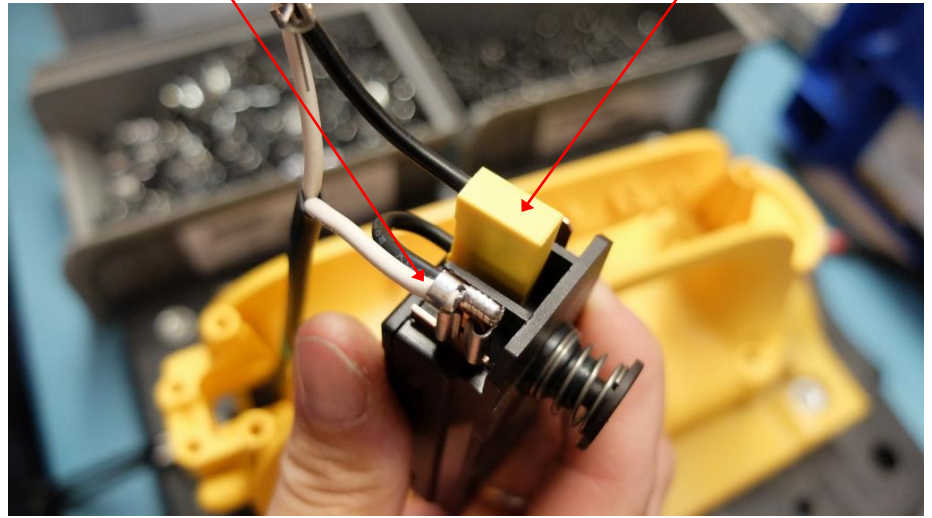
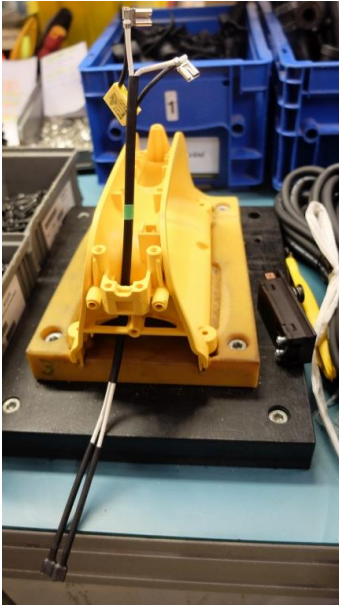
NOTES:

1. ALL TERMINALS TO BE PUSHED ONTO SWITCH AND BRUSH HOLDER TERMINAL TABS UNTIL THE TERMINAL DETENT ENGAGES.
2. IF UNIT DOES NOT ASSEMBLE EASILY CHECK PLACEMENT OF INTERNAL WIRES.
3. TERMINAL CRIMP TO BE ORIENTED OUTWARD ON SWITCH, AS SHOWN.
4. REFER TO THE ITEM DATA REPORT TO IDENTIFY DOCUMENTS RELATED TO THIS ITEM.
5. SWITCH TERMINAL 1 ACCEPTS BROWN (WHITE) CORDSET LEAD & SWITCH TERMINAL 2 ACCEPTS BLUE (BLACK) CORDSET LEAD.

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BOTH WHITE WIRES LEAD TO SWITCH

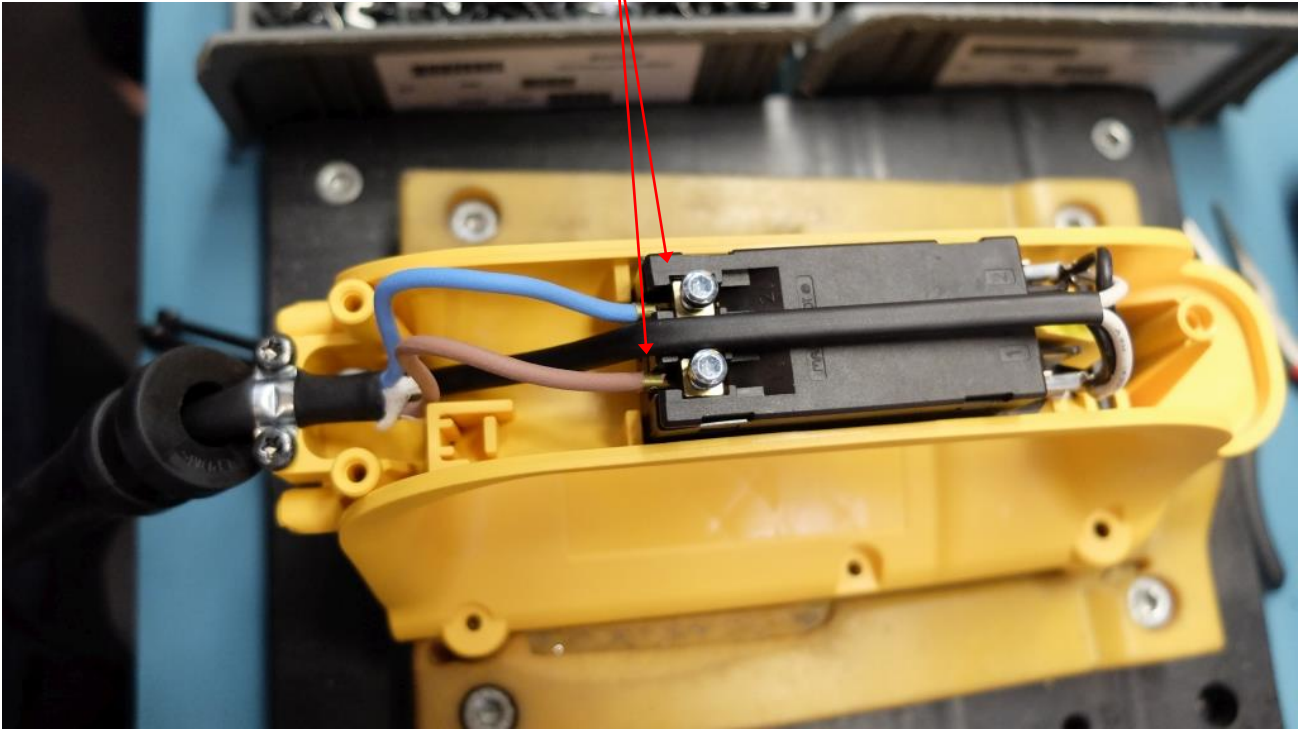
PUT CAPACITOR BETWEEN WHITE WIRES IN THE MIDDLE TO SWITCH



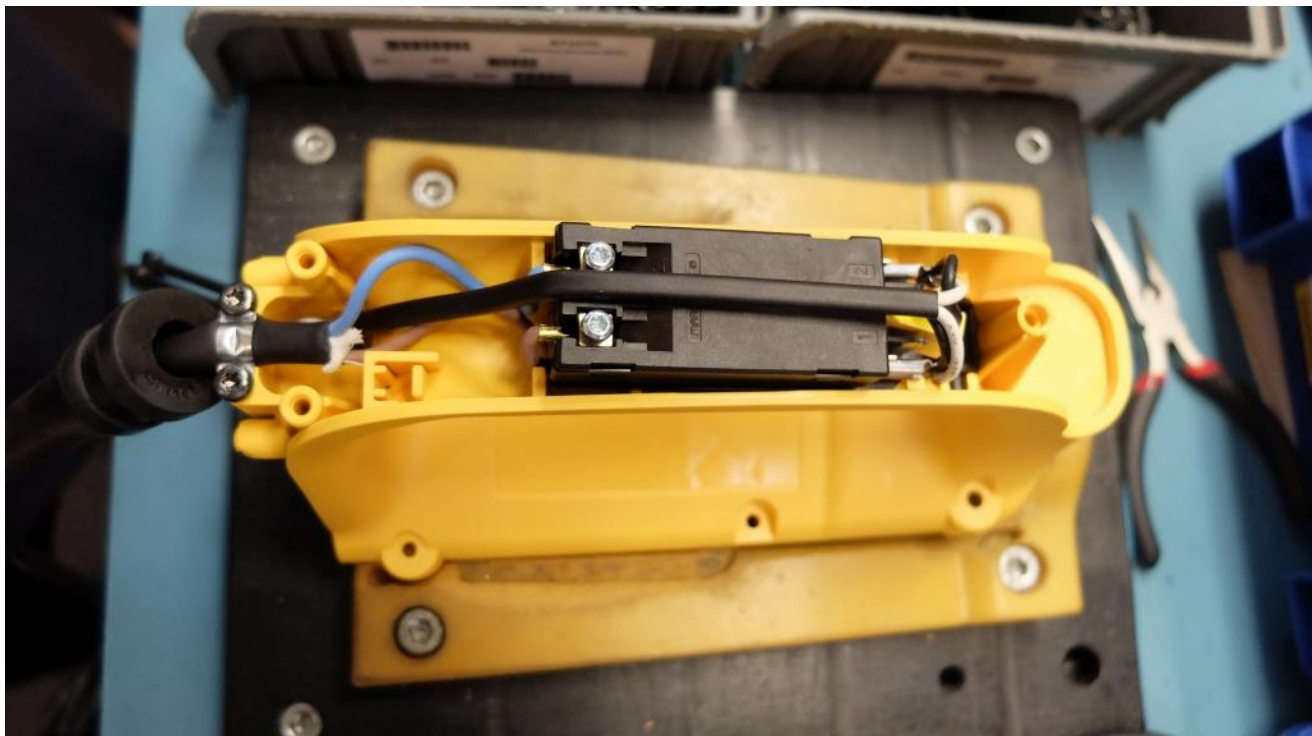
SWITCH'S PLACE IN THE HANDLE

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BLUE (WHITE) AND BROWN (BLACK) WIRES CONNECT TO SWITCH'S TERMINAL 1 AND TERMINAL 2.



ENSURE LEADS ARE ROUTED THROUGH SLOTS AS SHOWN.



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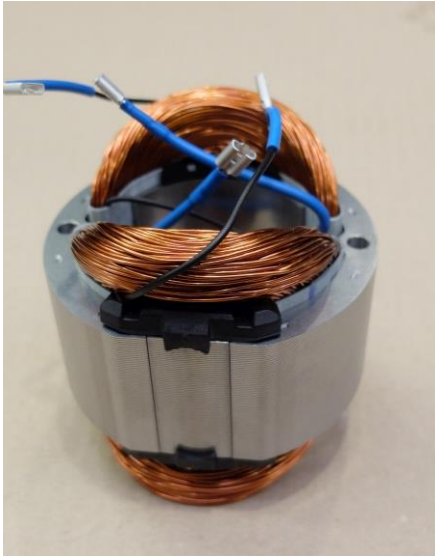
REV: 0.3

Title: *DIAGRAM, CONNECTION*

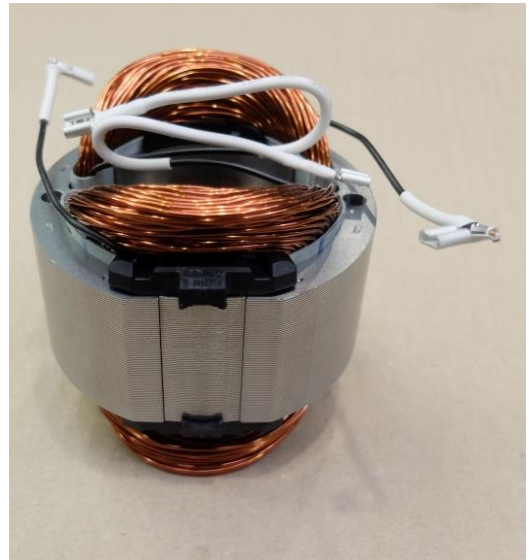
Approved By: *Milan Peterka*

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FIELD FOR HIGH VOLTAGE UNIT

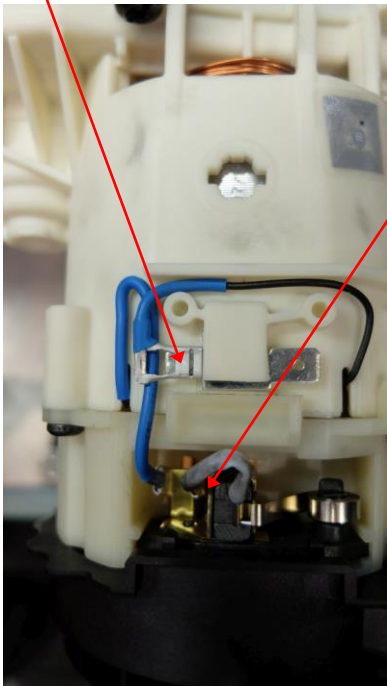


FIELD FOR LOW VOLTAGE UNIT



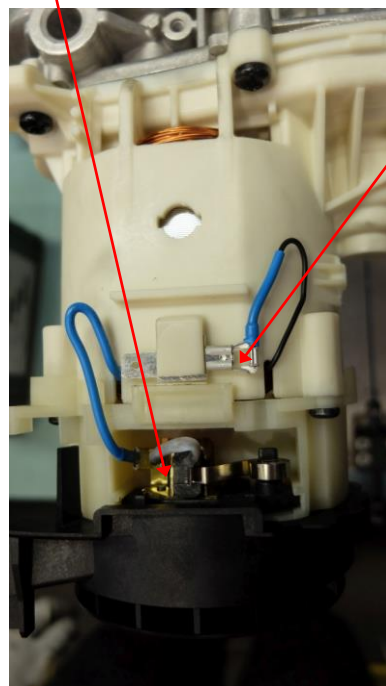
FIELD CONNECTION LEFT SIDE

CONNECT FIELD'S TERMINAL TO BRUSHES TERMINAL AND LEAD TERMINAL (DIFFERENT WIRE COLORS FOR LV UNIT)



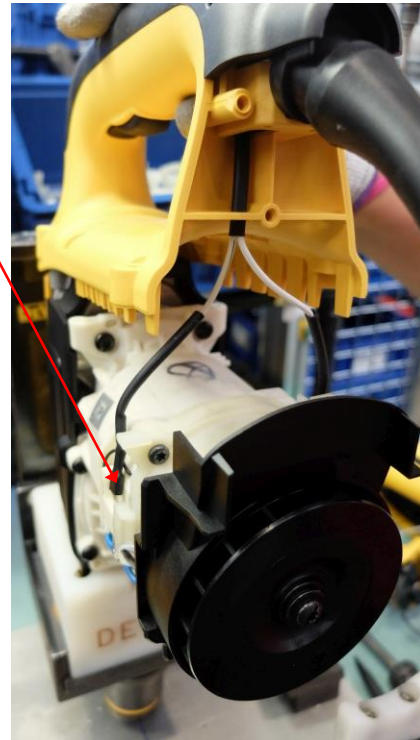
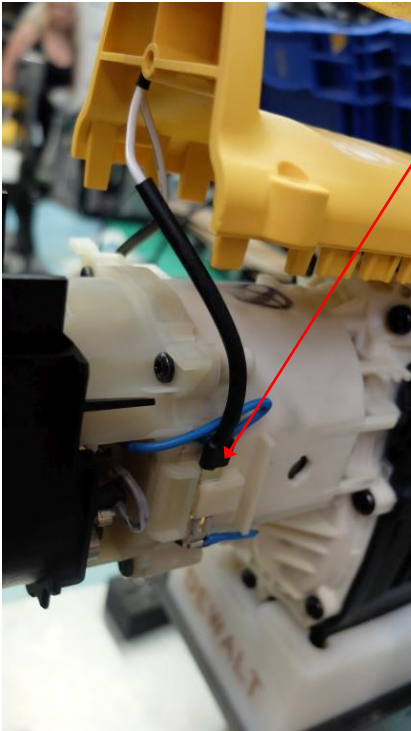
FIELD CONNECTION RIGHT SIDE

CONNECT FIELD'S TERMINAL TO BRUSHES TERMINAL AND LEAD TERMINAL (DIFFERENT WIRE COLORS FOR LV UNIT)



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CONNECT BLACK WIRE TO LEAD TERMINAL TO BOTH SIDES (DIFFERENT WIRE COLORS FOR LV UNIT)



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