

DWE45XX Large Angle Grinder Screw Torques

P/N	Qty	Description	Size	Drive Type	Min Torque (Nm)	Max Torque (Nm)	Min Torque (in-lbs)	Max Torque (in-lbs)
Screw Threading Into METAL								
330045-45	4	Gearcase Cap to Gearcase Cover	M4X0.7	T-20	2.5	3.0	22.1	26.6
330045-07	4	Gearcase Cover to Gearcase	M4X0.7	T-20	2.5	3.0	22.1	26.6
N033051	1	Stop Screw	M5X0.8	T-40	3.0	4.0	26.6	35.4
Screw Threading Into PLASTIC								
330019-12	2	Cord Clamp	M4.55 (8-16)	T-20	1.6	2.0	14.2	17.7
330019-12	2	Brush Door to Fieldcase	M4.55 (8-16)	T-20	1.6	2.0	14.2	17.7
330019-13	8	Cover Handle to Assy Handle	M4.55 (8-16)	T-20	1.6	2.0	14.2	17.7
330019-13	5	DES to Fieldcase	M4.55 (8-16)	T-20	1.6	2.0	14.2	17.7
330019-19	2	Field Stack to Fieldcase	M4.55 (8-16)	T-20	1.6	2.0	14.2	17.7
330019-26	4	Gearcase to Fieldcase	M5.28 (10-14)	T-25	3.0	3.5	26.6	31.0
Miscellaneous Threaded Joints								
N111595	6	Ring Terminals to Switch and Hgacc	UNC 6-32	T15	1.20	1.40	10.6	12.4
330015-03	1	Hex Nut on Armature Pinion	M8x1.25	13mm hex	11.00	12.00	97.4	106.2