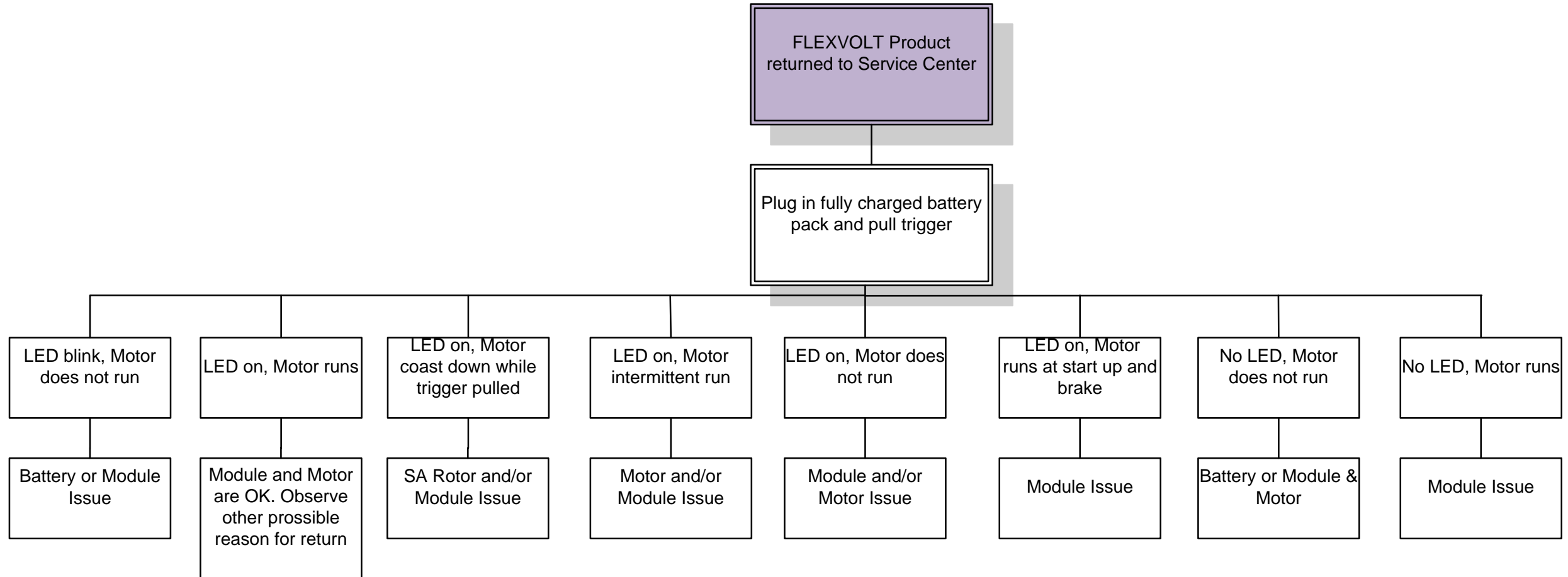


Service – Motor/Module Troubleshooting Summary



Note:

Module Issues require SA Stator & Module OR SA Motor Pack service

Motor Issues could require service of SA Rotor and/or SA Stator and Module or SA Motor Pack (depending on tool service kit)