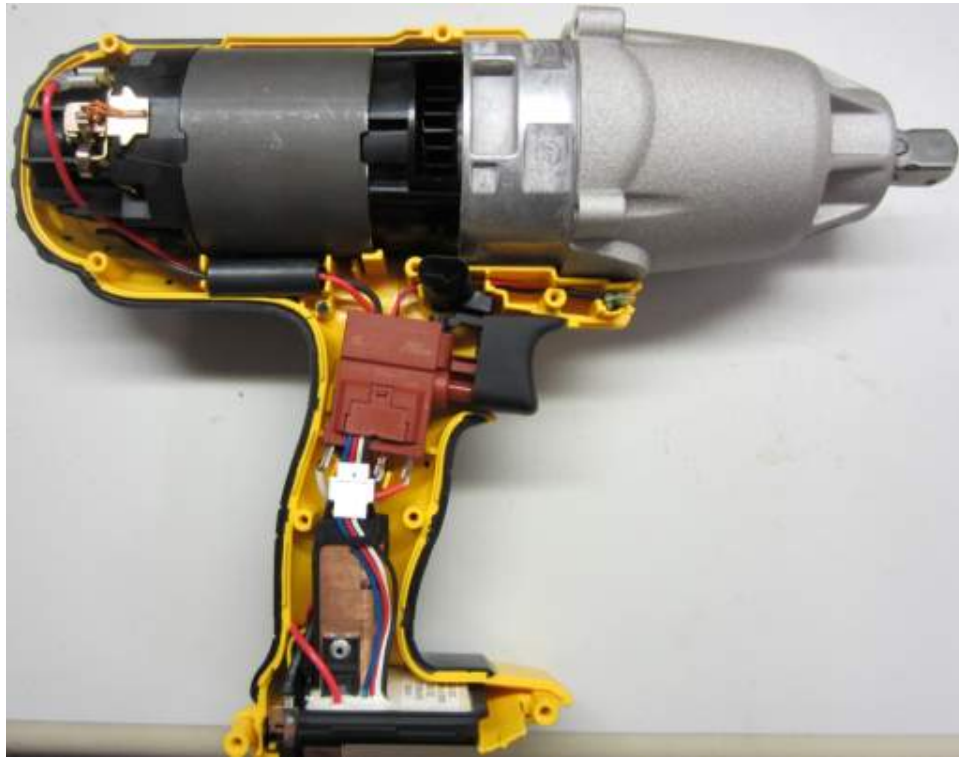
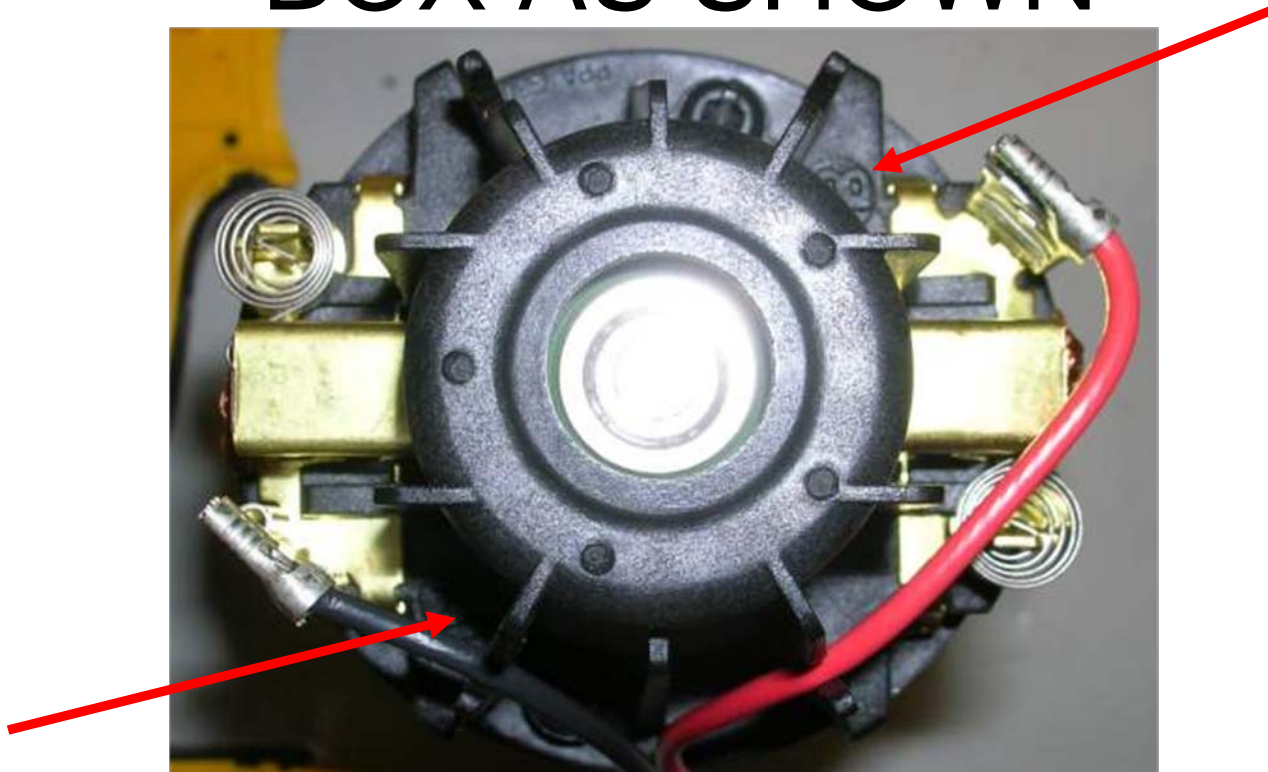


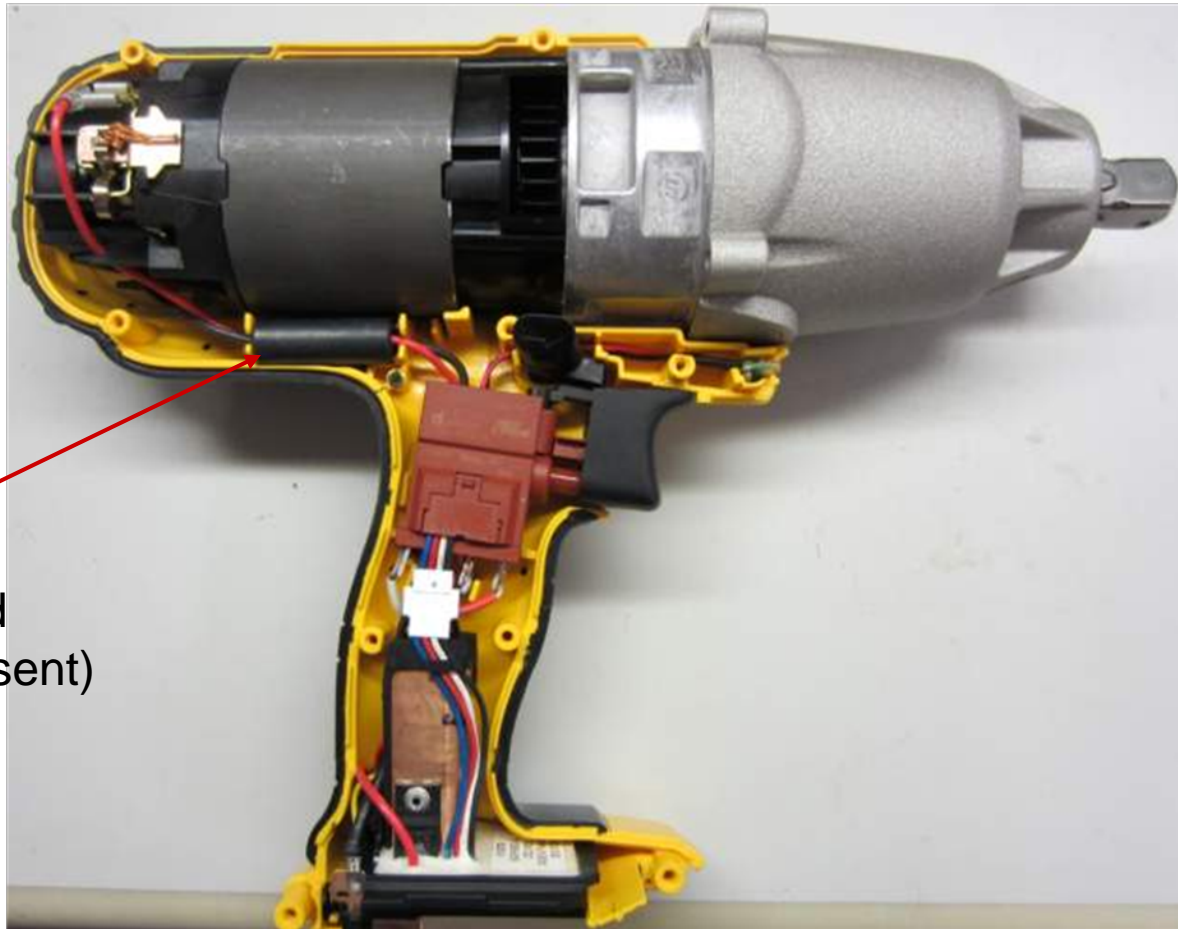
Wiring Procedure



ATTACH WIRE LEADS TO BRUSH
BOX
RED TO "B" ; BLACK TO "A"
ROUTE WIRES THROUGH BRUSH
BOX AS SHOWN

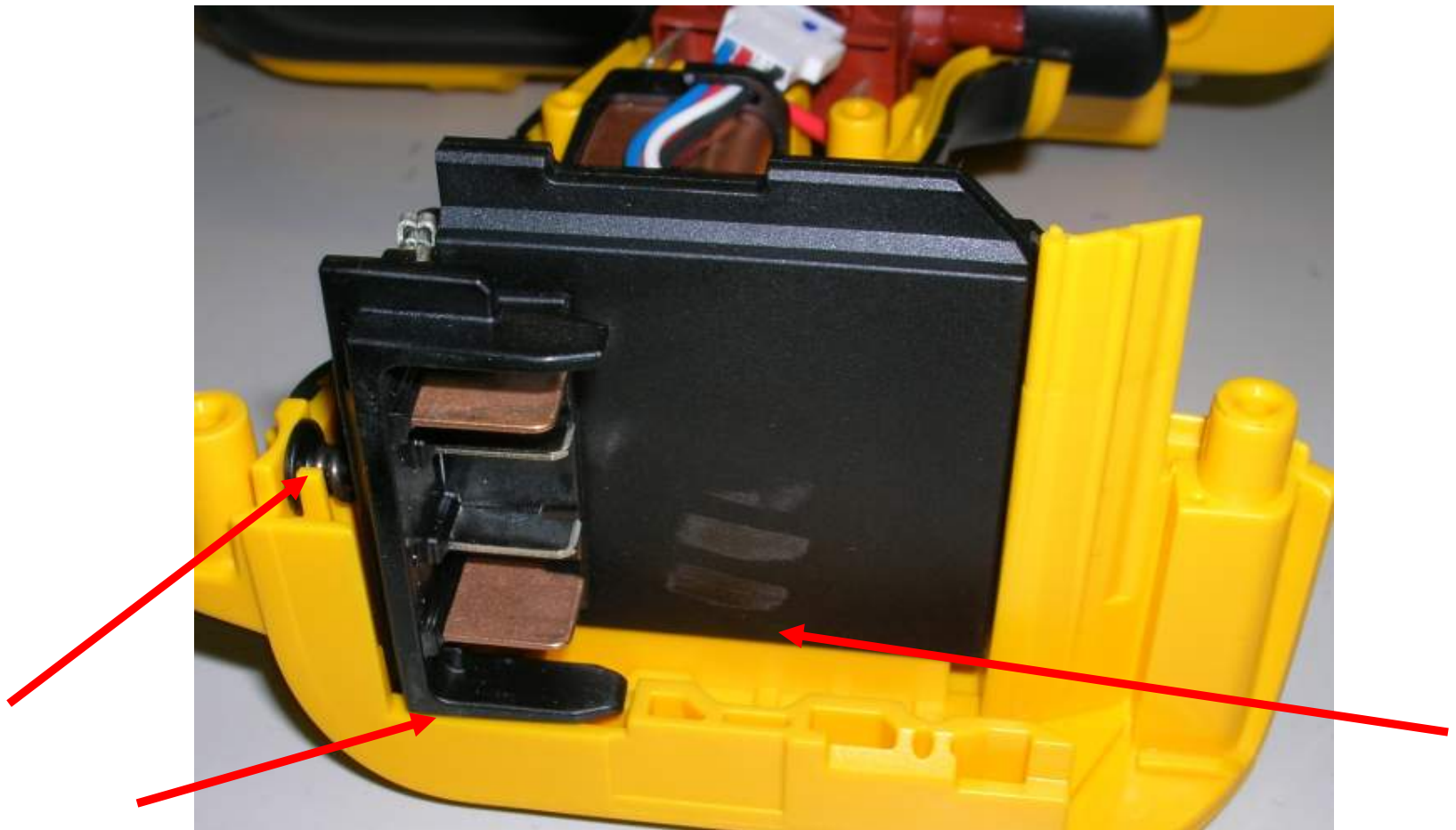


**INSERT SA MOTOR AND SA SWITCH
AND MODULE INTO HOUSING.
VERIFY WIRE ROUTING AS SHOWN**



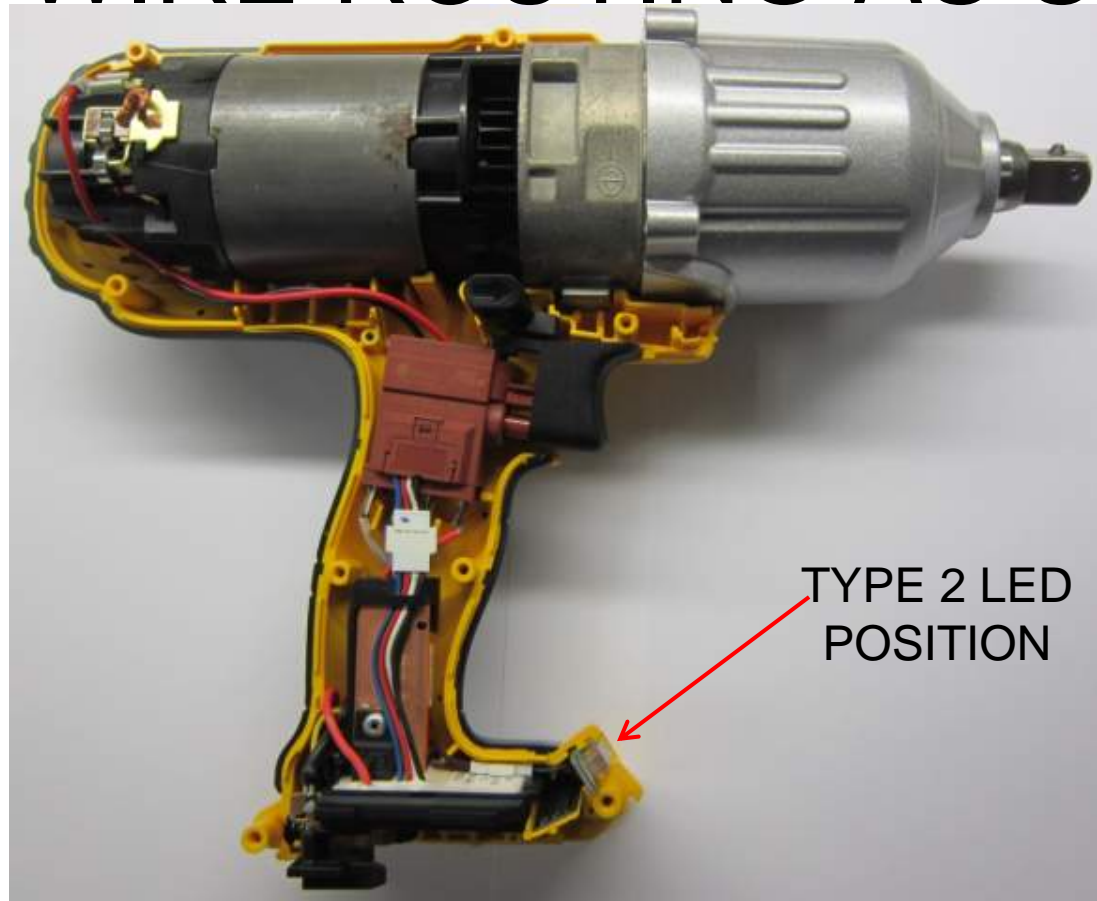
Bead to be placed
into pocket (if present)

**ENSURE MODULE, TERMINAL
BLOCK AND SA TERMINAL BLOCK
SPRING ARE FULLY IN PLACE**



DCF889 TYPE 2

INSERT SA MOTOR AND SA SWITCH
AND MODULE INTO HOUSING.
VERIFY WIRE ROUTING AS SHOWN



DCF889 TYPE 2

INSERT LED, CONNECTOR
AND WIRE AS SHOWN.

