

Instruction to install SA Motor into SA Nose Cone (DCF815S2/DCF813S2)



Step 1: push SA Motor into SA Nose Cone.



Step 2: Check if assemble correctly.

There are two methods to verify if the parts are assembled properly.

A, If the Motor Plate parallel the Ring Gear Mount like left picture, it is correct. If there is angle between Motor Plate and Ring Gear Mount like right picture, it is incorrect.

B, Use a bit to turn the Anvil if the Motor wobble, it is incorrect. If not, it is correct.

Step 3:

If assemble correctly, proceed other operations to finish assembling the unit.

If not, separate the Sa Motor and Sa Nose Cone and turn the anvil by some degree and repeat Step 1 and Step 2.

You may repeat Step 1 ~ Step 3 several times until you install them correctly.