## Instruction to install <u>SA Motor</u> into <u>SA Nose Cone</u> (DCF815S2/DCF813S2)



Step 1: push <u>SA Motor</u> into <u>SA Nose</u> <u>Cone</u>.



Step 2: Check if assemble correctly.

There are two methods to verify if the parts are assembled properly.

A, If the <u>Motor Plate</u> parallel the <u>Ring Gear Mount</u> like left picture, it is correct. If there is angle between <u>Motor Plate</u> and <u>Ring Gear Mount</u> like right picture, it is incorrect.

B, Use a bit to turn the *Anvil* if the *Motor* wobble, it is incorrect. If not, it is correct.

## Step 3:

If assemble correctly, proceed other operations to finish assembling the unit.

If not, separate the <u>Sa Motor</u> and <u>Sa Nose Cone</u> and turn the anvil by some degree and repeat Step 1 and Step 2.

You may repeat Step 1 ~ Step 3 several times until you install them correctly.

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