

1. install the pan head screw for blade height adjustment first

2. put blade in, and get the screw pan head into slot at blade

3. put blade clamp against blade, do not lock it, so blade can be adjusted freely

4. Put the PM part on cutterhead head for correct cutting circle, then turn the adjustable screw with hex angular wrench to move blade position to make blade tip touch PM part.

adjustable screw

5. After blade touching PM part adjustment, turn the clamp screw to engage cutterhead with 80kg-cm torque to lock the blade.

