

**N884797**  
FULL COLOR - FRONT



**First things first:** Before attaching or removing a bit, make sure that the unit is turned off.

**Removing a bit**

1. Hold the unit in one hand and press and hold down the spindle lock button.
2. With your other hand, grab the wrench and align the flats on the wrench with the flats on the chuck.
3. Rotate the wrench counterclockwise until the accessory is removed and the chuck is loose enough to pull off of the tool.



**Attaching a bit**

- Pick the desired accessory and select the appropriate diameter collet for the accessory.**
1. Place the collet without the accessory inside of the output slot.
  2. Attach the chuck to the output by threading the chuck clockwise by hand. Do not thread to complete tightness.



**Make sure all your accessories are accounted for:**



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**8.50"**

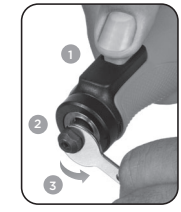
GRAYSCALE - BACK



**En tout premier lieu :** Avant de fixer ou de retirer une mèche, vérifiez que l'appareil est éteint. **Primero lo primero:** Antes de colocar o retirar una broca, asegúrese que la unidad esté apagada.

**Retrait d'une mèche**  
Retiro de broca

1. Tenez l'appareil dans une main et maintenez enfoncé le bouton de verrouillage du mandrin. | Sostenga la unidad en una mano y presione y sostenga bloqueado de husillo.
2. De l'autre main, saisissez la clé et alignez les parties plates de la clé avec celles du mandrin. | Con la otra mano, sujete la llave y alinee los planos sobre la llave con los planos en el mandrín.
3. Tournez la clé dans le sens antihoraire jusqu'à ce que l'accessoire soit retiré et que le mandrin soit suffisamment desserré pour sortir l'outil. | Gire la llave en sentido contrario a las manecillas del reloj hasta que se retire el accesorio y el mandrín esté suelto para retirarlo de la herramienta.



**Fixation d'une mèche**  
Colocación de broca

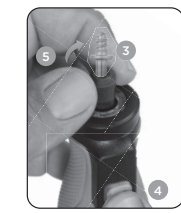
**Choisissez votre accessoire et sélectionnez la bague de serrage de diamètre adapté pour l'accessoire.** **Elija el accesorio deseado y seleccione el collarín del diámetro apropiado para el accesorio.**

1. Placez la bague de serrage sans l'accessoire dans le logement de sortie. | Coloque el collarín sin el accesorio dentro de la ranura de salida.
2. Fixez le mandrin à la sortie en le vissant à la main dans le sens horaire. Ne vissez pas à fond. | Sujete el mandrín a la salida enroscando el mandrín en sentido de las manecillas del reloj con la mano. No enrosque hasta apretar completamente.



3. Placez l'accessoire dans le logement central du mandrin jusqu'à ne plus pouvoir le pousser plus loin et tenez l'outil rotatif verticalement pour maintenir l'accessoire dans le mandrin. | Coloque el accesorio en la ranura central del mandrín hasta que no pueda presionarlo más, y sostenga la herramienta giratoria verticalmente para mantener el accesorio en el mandrín.

4. Veillez à tenir l'appareil dans une main et à maintenir le bouton blocage du husillo. | Asegúrese de sostener la unidad en una mano y sostenga el botón bloqueo de husillo.
5. Avec l'autre main, tournez le mandrin dans le sens horaire jusqu'à ne plus pouvoir serrer. Vous n'avez pas besoin de la clé pour serrer. | Con su otra mano, gire el mandrín en sentido de las manecillas del reloj hasta que ya no pueda apretarlo. No debe necesitar una llave para apretar.



**Vérifiez que tous vos accessoires pris en compte :** | **Asegúrese que todos sus accesorios estén presentes:**



**GENERAL INSTRUCTIONS:**

- Supplier to insure correct revision level drawing for production. Contact Stanley Black & Decker Purchasing Dept. for latest revision level drawing.
- Contact SBD Graphics Design for original artwork, color standards and corporate guidelines.
- All materials must comply with SBD engineering specifications document number EP147, ES100058 and ES100118. Copies of these documents may be obtained from the SBD purchasing agent that has placed the purchase order with your company.
- Artwork pictured on this drawing is for reference purposes only. Where variations between drawing and original artwork exist, the Illustrator artwork file is the controlling document for graphical representation only. This drawing controls dimensions and specifications.
- Proofs of all revisions that affect artwork and all new color formulations must be submitted to SBD graphic design for approval prior to making production parts, see EP-1006.
- Supplier to provide SBD graphics design with 6 samples of all production parts, mark SBD part number and revision level.

**PRINTING PROCESS:**

LITHOGRAPHY (OFF-SET)  SILK SCREEN  
 DIRECT PRINT (FLEXO)  NO PRINTING  
 ROTOGRAVURE  OTHER \_\_\_\_\_  
 DIGITAL PRINT

**VARNISH/COATING: MINIMUM RUB TEST CRITERIA**  
**ABRASION RESISTANCE/SUTHERLAND RUB TEST SPEC:**  
 Follow ASTM D 5264-98 (Reapproved 2004)  
 Passing Criteria: No ink transfer to receptor

UV VARNISH = PASS 4LB WEIGHT AT 150 STROKES  
 FULL FLOODCOAT (default if unchecked)  
 -or-  
 INNER FLAPS UNCOATED (glue closures only)

**FOR UV VARNISH ONLY:** Full flood coat is acceptable and default method used unless carton closure method is glue. Cartons with glue closures must not have inside flaps, manufacture's joint and any inside seal flaps varnished or coated. Glue will not properly adhere.

PP OIL = PASS 4LB WEIGHT AT 150 STROKES  
 AQUEOUS = PASS 4LB WEIGHT AT 60 STROKES

**FOR AQUEOUS COATING & PP-OIL MATTE ONLY:**  
 Full flood coat is acceptable and default method approved by SBD packaging engineering.

NO COATING = PASS 4LB WEIGHT AT 30 STROKES  
 OTHER \_\_\_\_\_ = \_\_\_\_\_

**FINISH/APPEARANCE:**

HIGH GLOSS  MATTE  
 STANDARD GLOSS  OTHER \_\_\_\_\_

**BAR CODE:**

UPC-A  EAN-13  
 ITF-14 (INTERLEAVED 2 OF 5)  NO BAR CODE

**ALL BAR CODES MUST COMPLY WITH EP138 THE SUPPLIER IS RESPONSIBLE FOR AN ACCEPTABLE BAR CODE SCAN.**

Bar codes may require distortion for equipment processing in order to obtain an acceptable scan. A minimum size of 100% UPC-A bar code is required. This bar code must comply with the (UCC) uniform code council tolerances. In addition to the (UCC) spec., Stanley Black & Decker requires a minimum acceptable rating of an (ANSI) american national standards institute specification grade of (A, B or C).

**NOTES:**

1. Material: See dieline for material specifications.
2. All colors listed on this print are to be held after all processes of manufacturing have been completed.
3. All colors to be permanent ink. Must pass 48 hours in fadometer without fading.

**COLOR VARIATIONS:**

DIELINE

**PACKAGE SPECIFIC INKS:**

C  M  Y  K

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FOR ITEM DATA SEE PRINTED REPORT